



WOMEN'S WEAR MANUFACTURER · ISTANBUL — ERBAA, TOKAT

Company *profile*

Women's wear design and private-label manufacturing
for international fashion brands, since 1986.



AT A GLANCE

Forty years of making, *measured honestly.*

FOUNDED

1986

Istanbul, where our headquarters and design studio still sit.

MONTHLY CAPACITY

200_K

Pieces a month cut, sewn and finished in Erbaa, about 2.4 million a year.

EXPORT

97%

Of everything we make goes to Europe, the Americas and the Far East.

MARKETS

20₊

Countries our garments ship to.

PEOPLE

250

Pattern makers, cutters, machinists, inspectors and our design team.

SAMPLES A YEAR

2,500

New collection samples from a design and merchandising team of about 35.

ORIGINAL DESIGN

80%

Of what we produce begins in our own studio.

MINIMUM ORDER

500

Pieces per style and colour. Enough to test, scaled when it sells.

Founded in Istanbul, *sewn in Erbaa.*

Hanna Darsa founded Darsateks in Istanbul in 1986, and it has grown into one of Türkiye's leading women's wear manufacturers. Quality, reliability and a readiness to try new methods have kept us working for fashion brands known around the world.

Our headquarters and design studio are in Istanbul; our production is in two factories of our own in Erbaa, Tokat. We cut, sew and finish 200,000 pieces a month there and export 97% of them, to Europe, the Americas and the Far East.

With 250 people, a design and merchandising team of about 35, modern production technology and our own solar power, we give fashion brands high quality and the flexibility to follow what sells.

ISTANBUL · KAĞITHANE

Headquarters, design
& sales

ERBAA · TOKAT

Two factories, cutting
to packing

PEOPLE

250, design team of
about 35

MILESTONES

1986

Founded in Istanbul
by Hanna Darsa.

2021

The red-brick
factory opens in
Kelkit OSB, Erbaa.

2022

960 solar panels go
onto the Erbaa roof.

2025

A second green
factory is complete
across the road.



THE TWO DARSATEKS FACTORIES, ERBAA OSB

Not just *a manufacturer.*

A strategic partner for fashion brands: one team from the first sketch to the shipped carton, with every stage under our own roof.

01

Product development

A design and merchandising team of about 35 builds trend-led collections every season, ready to select as they are or to adapt to your brand.

02

Made in house

What you order is cut, sewn, finished, checked and packed in our own two facilities in Erbaa. Nothing is subcontracted.

03

Quality at short lead times

Quality control at every stage, and production planned to the week: 6–8 weeks for first orders, 4–6 weeks for repeats.

04

Honest costing

Every order gets its own cost calculation, built with a transparent, analytical approach and every cost element analysed in detail.

05

Ethics and fair trade

An ethical, fair and transparent production process, and a way of making that respects people and nature.



THE SEWING FLOOR, ERBAA

DESIGN & SAMPLING

Thirty-five in the studio, *2,500 samples a year.*

Our design and merchandising team of about 35 people follows world fashion closely and builds trend-led collections: around 2,500 new samples a year, presented to partners ready for selection, fitting and production. 80% of what we produce is chosen from, or inspired by, that collection.

We develop in 3D with Style3D, so fit, drape and colour are agreed on screen before any cloth is cut. Physical samples are made only when they are needed.

Or bring a sketch, a tech pack or a finished sample. We develop it, source the cloth and produce it under your name, at the volume you need.

TREND PRESENTATIONS

Each season

ORIGINAL DESIGN

80%

3D DESIGN & DIGITAL FITTING

Style3D

PRIVATE LABEL

Sketch to sample



SAMPLES ON THE FITTING MANNEQUIN · PATTERNS AND TECH PACKS

Counted in pieces, *planned in weeks.*

01

Design and sampling

Fit, drape and colour checked in 3D with Style3D, then a physical sample for your approval.

02

Fabric inspection

Every roll checked for faults, shade and width before it reaches the cutting room.

03

Cutting

Markers planned digitally and cut on our paperless Gerber system.

04

Sewing

Our own sewing lines, with quality checked along the line, not only at the end.

05

Finishing and quality control

Steamed with electric irons, measured and inspected to your standards.

06

Packing and shipment

Folded, labelled and packed to your specification, and shipped on the date we agreed.

Cutting, sewing and finishing under our own roof in Erbaa: 200,000 pieces a month, from 500 pieces per colour and style.



MONTHLY CAPACITY

200,000 pieces

FIRST ORDERS

6–8 weeks

REPEAT ORDERS

4–6 weeks

MINIMUM ORDER

500 pcs per style / colour

Lead times include approvals.

PRODUCT GROUPS

What we make, *cloth by cloth.*

RANGE

80%

■ WOMEN'S WEAR

15%

■ MEN'S WEAR

5%

■ CHILDREN'S WEAR

FABRIC

60%

■ CIRCULAR KNIT

40%

■ SOFT WOVEN



Jersey

TENCEL · VISCOSE · COTTON · SILK

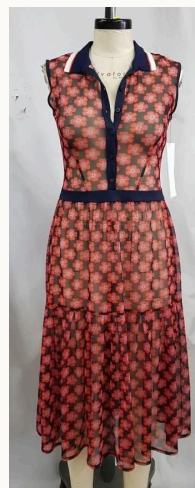
Soft, breathable knits for both easy daywear and elegant evening pieces.



Heavy Weight

ORGANIC COTTON ·
ELASTANE · POLYESTER

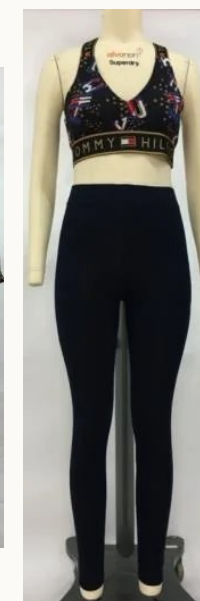
Durable, comfortable cloth for sweatshirts, skirts and cardigans.



Soft Woven

LYOCELL · VISCOSE · COTTON

Fluid wovens with an elegant drape and a natural hand.



Activewear

RECYCLED POLYESTER · ELASTANE ·
ORGANIC COTTON

High-performance fabrics made for movement and for a lighter footprint.

Trusted by the houses *on the high street.*

Partnerships that run for years with British, European and American labels are the clearest proof of our quality, reliability and ethical standards.

SINCE 2021 KARL KARL LAGERFELD 25,000+ PCS / YR	SINCE 2020 REISS 42,000+ PCS / YR	SINCE 2020 BODEN 55,000+ PCS / YR	SINCE 2018 WHISTLES 38,000+ PCS / YR	SINCE 2017 NEXT 60,000+ PCS / YR	SINCE 2019 FRENCH CONNECTION 40,000+ PCS / YR
SINCE 2018 Superdry & Co 45,000+ PCS / YR	NEW PARTNER  GIORGIO ARMANI Giorgio Armani	SINCE 2021 MINT VELVET 20,000+ PCS / YR	SINCE 2019 JOHNNY WAS 25,000+ PCS / YR	SINCE 2020 MONSOON 35,000+ PCS / YR	SINCE 2021 nobody's child 30,000+ PCS / YR



THE SOLAR ROOF, ERBAA, TOKAT

SOLAR
PANELS

960

GREEN
FACTORIES

2

SAMPLING ENERGY
SAVED

~10%

SUSTAINABILITY

A factory that *runs on sunlight.*

Our Erbaa factory runs on 960 solar panels on its own roof, sells its surplus electricity to the grid and steams with electricity, not gas. Sustainable energy is built into how we make clothes, not added afterwards.

Solar energy

960 panels, surplus to the grid

Rainwater recycling

Harvested and reused on site

Daylight and LED

Glass roof windows, LED fittings

Servo sewing machines

Power only while the needle moves

Electric steam irons

Gas replaced

Paperless cutting

Gerber, no paper patterns

CERTIFIED



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AUDITS & PROGRAMMES



WORK WITH US

Let's make *your next collection.*

ISTANBUL HEADQUARTERS

Merkez Mah. Kemerburgaz Cad. Tatlıpınar Sok. No:3
34406 Kağıthane / İstanbul

ERBAA PRODUCTION

Facility 1 — Kelkit OSB Mah. Beylik Bükü Cad. No:28 İç Kapı No:1
Facility 2 — Kelkit OSB Mah. Beylik Bükü Cad. No:34
Erbaa / Tokat

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